

## SPEAKERS



## AGENDA

1 Introduction
2 De-risking of offshore wind power projects
3 EMT-aided multi-vendor interoperability assessment
4 Possible directions to secure the development of large-scale offshore grids

# DE-RISKING OF OFFSHORE WIND POWER HUB PROJECTS 

8/2-2022

## CONTENT

1. Introduction to offshore projects
2. The electrical design

## THE ELECTRICAL SYSTEMS OF

 OFFSHORE HUBS3. Considerations of de-risking the electrical operation

Due to the size and distance to the public power svstem, the operation of the electrical infrastructure on the Energy Island can largely be considered an isolated independent offshore system.

In this system large-scale wind power plants, HVDC systems, HVAC systems and potentially consumption plants be connected tightly together.

There is no existing well-established system to absorb the smal or large disturbances occuring in the electrical operation on the Island.

A primary conssequence is that the offshore systems alone must form and stabilize the grid which they are a part of. Each HVDC system and wind power system is interdependant on the operation of the other.

## NORTH SEA WIND POWER HUB CONSORTIUM



Danish transmission system operator working for a green, reliable and sustainable energy supply of tomorrow


European energy infrastructure company serving the public interest by providing integrated infrastructure services


Dutch-German electricity TSO and one of Europe's major investors in national and crossborder grid connections on land and at sea in order to establish the energy transition

## Vision of NSWPH Consortium

$>$ To reach climate neutrality in 2050, significant ( 300 GW) offshore wind capacity needs to be built
> We consider it our social responsibility to proactively facilitate affordable and secure connection and integration of this vast amount of energy
> This requires a series of hub-and-spoke projects, with the ambition to realise the first hub in the early 2030s


## A POSSIBLE VERSION OF THE FUTURE

## Energy Islands

The North Sea:
3 GW offshore wind by
2033, later at least 10 GW.

The Baltic Sea:
3 GW offshore wind by 2030.
A. NEW OFFSHORE WIND FARMS

ENERGYISLAND
ONSHORE CONNECTIONS, ALTERNATIVES



Denmark and Belgium to connect energy islands with undersea cable


Grid operators Elia (BE) and Energinet (DK) are to collaborate further on the creation of a world first: the first undersea
connection between two energy islands, exchanging power between two countries and bringing energy from offshore wind farms on land. Danish Climate and Energy Minister, Dan Jørgensen and the Belgian Energy Minister Tinne van der Straeten signed an agreement to build interconnector between their energy islands at WindEurope's annual event Electric City. German State Secretary at the Ministry for Economic Affairs and Energy Andreas Feicht also signed an agreement with the Danish Minister to connect the Danish island of Bornholm to the German grid.
https://windeurope.org/newsroom/news/denmark-and-belgium-to-connect-energy-islands-with-undersea-cable/

Bornholm Energy Island: 50Hertz and Energinet sign cooperation agreement for offshore hub in Baltic Sea

$50 H$ ertz CEO Stefan Kapferer speaks at the signing of the contract at the windEurope conference. On the podium State Secretary Andreas Feicht, Thomas Egebo (Energinet) and Chris Peeters (Elia Group).

November 2021

February 8, 2022 - Webinar How to de-risk large-scale multi-vendor HVDC systems, lessons from the North Sea Wind Power Hub project


The offshore energy hub


CONTROL AND STABILITY OF THE OFFSHORE HUBS

The energy hub can be defined by the following characteristics:

1. An independent electrical system
2. A $100 \%$ power electronic based power system
3. A multi-vendor multi-stakeholder environment
4. A multi-purpose system (e.g. generation, interconnector capacity and future power-to-x innovation)
5. A modular and expandable offshore power system

## Why does this lead to increased risk of control and stability related

 issues:1. There is no or very limited national or international experience in this type of systems
2. There are no standards for securing stability and interoperability in this type of systems
3. Depends on development of new methods and products
4. Solving stability related issues is not only a technical problem, but also a legal problem of contractual obligations and the issue of sharing IP protected information between stakeholders

The novelty in connecting multiple offshore wind parks together with multiple HVDC systems leads to increased risk for stability

February 8, 2022 - Webinar How to de-risk large-scale multi-vendor HVDC systems

## MULTI-VENDOR MULTI-PURPOSE MULTI-TERMINAL HVDC



Novelties which require
development and increases risk:

1. Functional requirements and tuning of parallel grid-forming converters connected on the AC side
2. Detecting and mitigating adverse control interactions between power electronics
3. Control and protection of multiterminal HVDC grids
4. Multi-vendor interoperability, including:
5. Aligning and sharing IP protected models and data between developers, vendors and TSO

## MODULARITY OF THE DESIGN

The offshore hubs should be expandable

Modularity



## Phase 1

- 3 GW wind capacity
- 3,4 GW transmission capacity
- AC connection of HVDC links
- HVDC on platforms near to the energy island
- 400 kV AC GIS busbar on the island
- 525 kV DC GIS busbar on the island
- No DC breakers or DC reactors installed



## Phase 2

- 6 GW wind capacity
- 7,4 GW transmission capacity
- Multi-terminal DC grid
- 400 kV substation sectionalized
- HVDC on platforms:
- Three 2 GW platforms near to the island
- 400 kV AC GIS busbar on the island for 4 GW wind power
- Cables from windfarms:
- To the island for 4 GW wind
- Directly to HVDC platforms for 2 GW wind
- 525 kV DC GIS busbar, DC reactors and DC breakers
- On the island for 6 GW wind



## Phase 3

- 10 GW wind capacity
- 11,4 GW transmission capacity
- Multi-terminal DC grid
- 400 kV substation sectionalized
- HVDC on platforms:
- Three 2 GW platforms near to the island
- Two 2 GW distributed platforms
- Cables from windfarms:
- To the island for 4 GW wind
- Directly to HVDC platforms for 6 GW wind
- 525 kV DC GIS busbar, DC reactors and DC breakers
- On the island for 6 GW wind
- On the distributed platforms for 4 GW wind



## PROJECT PHASES

Seen from an electrical study and analysis point of view


## MAIN STABILITY RELATED RISKS



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## INTERNATIONAL EXPERIENCE

What is being done to de-risk international projects concerning HVDC and wind power integration?


DE-RISKING OF NATIONALAND INTERNATIONAL PROJECTS

20/07386-34 RTEi_De-
risking_NSWPH_feasibility_report_HIL_final_Rev1. $\substack{\text { bility_r } \\ \text { pdf } \\ \text { inet.loc }}$
https://esdh.si.energinet.local/locator.aspx?name =Common.Details.Navigate\&module=Document\&s ubtype=2\&recno=4852740


MULTI-VENDOR HVDC EXPERIENCE

20/07386-11 Experiences with multi-vendor offshore HVDC systems - Meeting with Kamran Sharifabadi, Equinor https://esdh.si.energinet.local/locator.aspx?name =Common. Details. Navigate\&module=Document\&s ubtype=2\&recno=4732070


DE-RISKING OF HVDC PROJECTS IN THE UK

20/07386-23 Experiences from The National HVDC centre in UK - designing an expandable multi-
terminal HVDC system
https://esdh.si.energinet.local/locator.aspx?name =Common. Details.Navigate\&module=Document\&s ubtype $=2 \&$ recno $=4777632$


EXPERIENCE WITH HVDC CONNECTED OFFSHORE WIND POWER PLANTS

20/07386-22 German experiences with HVDC connected wind.docx
https://esdh.si.energinet.local/locator.aspx?name $=$ Common. Details.Navigate\&module=Document\&s ubtype=2\&recno=4777629

## REDUCING RISK: PROBABILITY AND CONSEQUENCE

REDUCING THE PROBABILITY OF INSTABILITY

- Well-prepared functional requirements
- High model accuary
- Performing detailed studies in cooperation with stakeholders


REDUCING THE CONSEQUENCE MINIMIZE OUTTAGE TIME

- Efficient troubleshooting and error detection
- Fast proces for updating and re-distributing models
- Efficient implementation of solutions (e.g. control tuning)


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## QUANTIFICATION OF INSTABILITY RISKS

Estimating the consequences of instability (outtage time and reduced availability)


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## Ambition



How to de-risk in a cost-effective way?

what CAN REDUCE THE PROBABILITY AND THE CONSEQUENCE?
De-risking of the electrical operation


HIGH QUALITY OFFLINE MODELS AND CLEAR PROCESSES FOR SHARING AMONG STAKEHOLDERS


USE OF C\&P REPLICAS AND HIL TESTING?

## CLEAR COOPERATION

FRAMEWORK AND AGREEMENTS


INTERNATIONAL ALIGNMENT AND COOPERATION




IS HIL TESTING WITH C\&P REPLICAS A FEASIBLE METHOD FOR DE-RISKING: DO THE PROS OUTWEIGH THE CONS?

| Arguments for HIL with C\&P replica |
| :--- |
| Increased risk in hybrid projects <br> (wind, HVDC, future PtX) <br> Multi-vendor handling <br> Multi-infeed <br> (multiple systems in parallel) <br> Lack of standards for novel <br> technologies <br> (equipment and ressources) |
| Lack of experience and human <br> resources in dealing with C\&P replicas <br> and laboratories |
| preparation maintenance training and |
| In theory offline EMT models should be |
| sufficiently accurate |

IS C\&P REPLICAS AND HIL TESTING WORTH THE INVESTMENT?



Risk price of instability with standard methods of derisking
Risk price $($ Mitigation Level 1$)=$
Probability (Mitigation Level 1) • Consequence (Mitigation Level 1) + Cost (Mitigation Level 1)

Risk price of instability with development of new requirements and methods
Risk price (Mitigation Level 2$)=$
Probability (Mitigation Level 2) • Consequence (Mitigation Level 2) + Cost (Mitigation Level 2)

Risk price of instability with development of new requirements and methods, including C\&P replica and HIL Risk price (Mitigation Level 3 ) $=$
Probability (Mitigation Level 3) • Consequence (Mitigation Level 3) + Cost (Mitigation Level 3)

MAJOR DEVELOPMENT ACTIVITIES FOR THE OFFSHORE HUBS

## INTRODUCTION

## INTRODUCTION

Increasing penetration of power electronics devices (PEDs) has been
challenging grid stability and reliability


Wind


Solar


BESS*


HVDC
> Complex Control \& Protection (C\&P) function implementation
$>$ Disturbances in converter-dominated systems have been continually observed and documented (e.g., USA, UK, Australia, China, etc.)
*Source: RECHARGE - Global news and intelligence for the Energy Transition.
https://www.rechargenews.com/wind/ge-seals-its-largest-us-battery-energy-storage-system-order/2-1-678193

## INTRODUCTION

## Example of a disturbance event in a converter-dominated system

> Time and location: May 9, 2021, near Odessa, Texas
$>$ Event: a 1phg fault occurred on a generator step-up transformer and was cleared within 3 cycles. Voltage in the affected area recovered quickly following fault clearance.
$>$ Consequence: active power reduction observed at solar PV and wind plants caused by abnormal response to fault

| Table ES.1: Reductions of Output by Unit Type |  |
| :--- | ---: |
| Plant Type | Reduction [MW] |
| Combined Cycle Plant |  |
| Solar PV Plants | 1,112 |
| Wind Plants | 36 |
| Total |  |


| Table 1.1: Causes of Reduction |  |
| :--- | ---: |
| Cause of Reduction | Reduction [MW] |
| PLL Loss of Synchronism | 389 |
| Inverter AC Overvoltage | 269 |
| Momentary Cessation | 153 |
| Feeder AC Overvoltage | 147 |
| Unknown | 51 |
| Inverter Underfrequency | 48 |
| Not Analyzed | 34 |
| Feeder Underfrequency | 21 |

## The Electric Reliability Council of Texas (ERCOT) conducted investigations following this event

## Introduction

## Key findings by Electric Reliability Council of Texas (ERCOT)

## Key Finding

Solar PV plants continue to trip on PLL loss of synchronism, and these issues are not being properly mitigated. TOS, in coordination with their $\mathrm{RC}, \mathrm{BA}, \mathrm{TP}$, and PC , are not establishing interconnection requirements to prohibit plants from tripping on PLL loss of synchronism. This form of tripping is not addressed in PRC-024-3 but it is the most significant cause of solar PV reduction in this event. This has led to unreliable performance of a number of large BES solar PV resources that lack sufficient ride-through capability to support the BPS for normal BPS fault events. This reliability issue is persistent, growing in the number of resources prone to this issue, not being mitigated appropriately, and warrants mitigating actions to address. The NERC RSTC should direct the NERC IRPWG to produce a SAR to mitigate this issue effectively.

## Key Finding

Plant-level controller interactions with inverter response after fault events continue to be an issue for BPS solar PV facilities. These two layers of controls are not properly tuned with each other and are resulting in unreliable performance of these resources once connected to the BPS. Furthermore, these interactions are not properly being identified in the interconnection study process.

## Key Finding

Multiple solar PV plants tripped on inverter terminal or feeder-level protection caused by inverter and plantlevel controls driving voltage conditions above trip settings to some degree. The electrical response of the facility is based solely on the logic programmed into the inverter and plant-level controls. These issues should have been identified during interconnection studies, yet the plant was able to connect in an unreliable manner.

## *Previous incidents reported by ERO in California

- Blue Cut Fire disturbance (Aug. 16, 2016)
- Canyon 2 Fire disturbance (Oct. 9, 2017)
- Palmdale Roost and Angeles Forest disturbance (Apr. 20 and May 11, 2018) San Fernando disturbance (July 7, 2020)


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## Introduction

The development and integration of large-scale offshore grids poses further risks to global grid stability
> Dec. 2015, Paris Agreement
> Dec. 2019, European Union's Green Deal (climate neutrality by 2050)
$>$ Nov. 2020, European Commission Offshore Renewable Energy Strategy ( 300 GW of offshore wind complemented by 40 GW of other offshore energy technology by 2050)
North Sea
Wind Power Hub
Programme

North Sea Wind Power Hub consortium https://northseawindpowerhub.eu/

Eurobar consortium https://eurobar.org/

IJmuiden Ver Wind Farm Zone in the Netherlands

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Multi-vendor, multi-
technology PED
    systems
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## Introduction

## Cross-system control coordination and interaction between PEDs

> Already well testified in the world
> Possible on both AC and DC grids
> Multiple root causes (e.g., control loops, nonlinear functions, harmonic and resonance)
> Adverse consequences (e.g., unexpected oscillatory behavior or dynamics, abnormal protection actions and tripping, power outage, etc. )
> Difficult to detect and mitigate

| Multi-Infeed and Interaction Study <br> Interaction between : at least two main power electronic devices (HVDC, FACTS, Renewables, etc.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Control loop interaction |  | Interaction due to non-linear functions |  | Harmonic and Resonance interaction |  |
| Near steady-state (slow control) | Dynamic (fast controls) | AC fault performance | Transient stress and other non-linear interaction | Sub-synchronous resonance | Harmonic emission and resonance |
| - AC filter hunting <br> - Voltage control conflicts <br> - P/V stability | - Power ascillation <br> - Control loop interaction <br> - Sub-synchronous control interaction <br> - Voltage stability | - Commutation failure <br> - Voltage distortion <br> - Phase imbalance <br> - Fault recovery <br> - Protection performance | - Load rejection <br> - Voltage phase shift <br> - Network switching <br> - Transformer saturation <br> - Insulation coordination | - Sub-synchronous torsional interaction | - Resonance effects <br> - Harmonic emission <br> - Harmonic instability <br> - Core saturation instability |
| - Static analysis <br> - RMS time domain | - RMS time domain <br> - EMT time domain <br> - Small-signal analysis | - RMS time domain <br> - EMT time domain | - EMT time domain | - EMT time domain | - Harmonic analysis <br> - EMT time domain <br> - Small-signal analysis |

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*Previous and ongoing efforts investigating control interaction and improving multi-vendor interoperability
    - Best Path DEMO#2 project (EU's 7th Framework Programme for Research, Technological Development and Demonstration)
- CIGRÉ WG B4.70
- CIGRÉ WG B4.81

Source: "Guide for electromagnetic transient studies involving VSC converters," Cigré technical brochure, ref. 832, WG B4.70, 2021.

\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY} ASSESSMENT

\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}

\section*{EMT-type simulation}
> More accurate circuit component modelling than LF or RMS
\(>\) Detailed transient dynamic waveform representation
> Applicable to analyses over a wide range of frequencies
> Appealing alternative for small-signal analysis


\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}
- Two types of EMT tools available for multi-vendor interoperability assessment
> Offline EMT simulation (without real-time clock constraints)
\(>\) Real-time EMT simulation (solution of system equations synchronized with real-time clock)
- Offline PED EMT models for interoperability assessment

\section*{Generic models}
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- Models based on standards/pre-standards
- Open-access models
- Models from software library
- In-house specification-based models
- Vendor models from other projects

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\section*{Vendor black-boxed models}
- Complete black-boxed models
- Customized black-boxed models

- Real-time simulation with Hardware-in-the-loop (HIL) setup
\(>\) A complementary solution to offline EMT simulations
\(>\) Able to connect physical external devices (e.g., C\&P replicas) to perform HIL or Power Hardware-in-the-loop (PHIL) simulations

\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}

\section*{C\&P replicas}
> "Almost" exact copy of the actual C\&P system installed on site
\(>\) Simplifications and reductions due to the absence of interface with physical equipment (valves, cooling system, communication system, etc.)
\(>\) Different types of replicas are available catering to clients' requirements and needs
> Can be categorized into study replica and maintenance replica


\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}

Comparison between offline and real-time EMT simulations for multi-vendor interoperability assessment
\begin{tabular}{|l|l|l|}
\hline & Offline EMT simulations & HIL setup with C\&P replicas \\
\hline \begin{tabular}{l} 
Representation of \\
actual on-site C\&P \\
system
\end{tabular} & \begin{tabular}{l} 
Less accurate (code extracted with \\
simplifications, approximations, and \\
assumptions)
\end{tabular} & \begin{tabular}{l} 
Highly accurate (almost exact copies of on-site \\
installation)
\end{tabular} \\
\hline \begin{tabular}{l} 
Representation of \\
power circuit \\
components
\end{tabular} & \begin{tabular}{l} 
Accuracy can be easily adapted to the study \\
requirements
\end{tabular} & \begin{tabular}{l} 
Accuracy is highly constrained by real-time simulation \\
requirements
\end{tabular} \\
\hline \begin{tabular}{l} 
Model accessibility \\
and flexibility
\end{tabular} & \begin{tabular}{l} 
Less accessible internal structure, restrictive \\
flexibility in system studies.
\end{tabular} & \begin{tabular}{l} 
More accessible internal structure, associated tools \\
facilitating system studies.
\end{tabular} \\
\hline Following on-site & Requires more involved procedures, dedicated \\
resources and special care are necessary to \\
avoid uncertainty and human errors & Easy to track and implement \\
\hline
\end{tabular}

\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}

Comparison between offline and real-time EMT simulations for multi-vendor interoperability assessment (cont'd)
\begin{tabular}{|l|l|l|}
\hline & Offline EMT simulations & HIL setup with C\&P replicas \\
\hline \begin{tabular}{l} 
Regarding multi- \\
vendor EMT models
\end{tabular} & \begin{tabular}{l} 
Difficulty in resolving issues regarding vendor- \\
specific simulation requirements
\end{tabular} & \begin{tabular}{l} 
Easy to resolve issues regarding vendor-specific \\
simulation requirements
\end{tabular} \\
\hline Operational cost & Less costly & \begin{tabular}{l} 
Costly investment in infrastructure, hardware and \\
human resources
\end{tabular} \\
\hline \begin{tabular}{l} 
Studies of system \\
operation involving \\
operator \\
interventions
\end{tabular} & Not feasible & Feasible \\
\hline \begin{tabular}{l} 
Studies involving \\
slow-varying \\
dynamics
\end{tabular} & Possible, but not practical & Feasible \\
\hline \begin{tabular}{l} 
Automatic run of \\
large numbers of \\
sensitivity studies \\
in parallel
\end{tabular} & Feasible & Feasible but requires C\&P software modification \\
\hline
\end{tabular}

\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}
- Currently available solution for multi-vendor interoperability assessment

\section*{Offline EMT simulation}


\section*{Real-time EMT simulation using HIL setup}
- An example is the world's first multi-vendor HVDC links supplying power to a large O\&G grid


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\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}
- Secure power supply for JS and neighboring platforms under all operating conditions is paramount.
- Each system has been developed independently with no information exchange due to IP concerns.
- A global controller (PMS), with slow dynamics and requiring operator intervention, has been implemented (not available in EMT models).
- Offline models provided by vendors do not run with the same \(\Delta t\), not possible to accommodate multi-rate simulation without possible accuracy degradation.


\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}

- C\&P replicas are housed separately with secure access.
- Remote access to C\&P software has been established for each vendor.
- An iterative procedure has been setup for both offline and RT studies.
- Software changes on commissioned systems strictly limited.
- Offline EMT simulations to detect any potential interoperability issues in parallel operation.
- Selected sets of RTS tests with HIL and C\&P replicas for further functional testing prior to HVDC2 commissioning.

\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}
- Currently, the combination of offline and RT simulations offers an adequate solution to interoperability assessment of multi-vendor converter-dominated systems.
- However, in the context of developing and integrating large-scale offshore grids, \(>\) non-negligible procurement cost of C\&P replicas
> stringent infrastructural requirements for HIL lab facilities
\(>\) difficulty in accommodating resource management issues
> substantial resources dedicated to study result benchmarking and validation
\(\rightarrow\) HIL setup is likely to reach its limits for future large offshore DC grid development.

\section*{POSSIBLE DIRECTIONS TO SECURE THE DEVELOPMENT OF LARGE-SCALE OFFSHORE GRIDS}

\section*{CHALLENGES FOR THE DEVELOPMENT OF FUTURE LARGE-SCALE OFFSHORE GRIDS}

Presently EMT offline simulation cannot be the only de-risking solution


Incomplete C\&P functions and limited hardware environment representation


Lack of proper long-term model maintenance


Vendor-specific offline EMT models not yet designed for interoperability studies

\section*{EMT-AIDED MULTI-VENDOR INTEROPERABILITY ASSESSMENT}


\section*{POSSIBLE SOLUTIONS - IMPROVEMENT IN PED MODELS}
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    Improvements
    in specifications
    > Many on-going initiatives
        (ENTSO-E, CIGRE/IEEE,
        AEMO,...)
    > To cover different topics:
        - accuracy (i.e., the
        minimum level of details);
        - interoperability between
        models provided by
        different vendors;
        - maintenance and update;
        - simulation speed
    ```
in

\section*{POSSIBLE SOLUTIONS - IMPROVEMENT IN OFFLINE SIMULATION TOOLS}
- Improve calculation speed and accuracy with software adaptation
> Parallel computing time delay-based
> Parallel computing non-time delay-based
> Improved numerical techniques
- Improve calculation speed and accessibility of data with adapted hardware
> Continuous increase in the single-threaded CPU performance
> Cloud-based computing techniques applied on large grid simulators with access control

Vendor C
Model

\section*{STUDIES FOR CONVERTER-DOMINATED LARGE-SCALE SYSTEMS}

Offline simulation of large-scale systems is feasible !
400kV French grid


\section*{POSSIBLE SOLUTIONS - TOWARDS A QUALIFICATION PROCESS}

\section*{(8) Context}
> Development of large-scale converter-based grids presently required strong coordination with all stakeholders at different stages of the project
\(>\) Studies coordinated with all stakeholders are usually demanding in time and resources
\(>\) A qualification process to test interoperability could facilitate this development
In case of system expansion, the qualification process should be applied on:
\(>\) The existing system: is it prepared to be interfaced with a new sub-system?
\(>\) The new system: is it designed to be integrated into an existing system?
\(>\) The global system: does the entire system work properly ?
The qualification process is composed of 2 types of activities:
> Step1 - Testing of Multi vendor readiness requirements:
\(>\) List of multi vendor readiness requirements
> Applied on a single subsystem
\(>\) Check that the subsystem is ready to be integrated into a multi vendor system
> Step2-Integration tests for multi vendor systems:
\(>\) List of integration tests
> Applied on a global system composed of subsystems provided by different vendors
\(>\) Check that performances are as expected, if abnormal interactions are detected then solutions can be implemented

\section*{CONCLUSION}


\section*{Q\&A}

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